

3M Food Safety

Third-party study demonstrates not all ATP systems produce stable, consistent results.

When you make the high risk decision to start food production, you must trust the data from your ATP testing system. If you make 'the go-ahead decision' using results that are unstable or inconsistent, you could start production when an area may not be properly cleaned or lose valuable time re-cleaning when it is not necessary.

You also have to rely on data from your ATP monitoring system to proactively manage risk in your operation, by identifying areas that are most likely to be contaminated, showing results of cleaning over time and preparing for audits.

However, not all ATP systems produce results that are both stable and consistent.

Impacts of time and temperature on ATP test results

The time it takes to complete an ATP test can differ when testing the same site from day to day or even between shifts, due to time delays or differences in technique. Once a test is activated, time delays can occur when technicians are distracted, have unexpected conversations or need to navigate around equipment in the plant. Also, experienced technicians may work faster than newer personnel.

In addition, food manufacturers operate in a variety of temperatures, depending on the foods they produce. However, some ATP systems perform inconsistently, providing stable results at some temperatures but unstable results when operating temperatures increase or decrease.

Therefore, it is critical for an ATP system to provide stable and consistent results despite time delays taking readings or variations in operating temperature.

Studies comparing ATP testing systems

With the introduction of the new 3M[™] Clean-Trace[™] Hygiene Monitoring and Management System, 3M commissioned a study by the Zero2Five Food Industry Centre to compare the new system's performance to that of eight other ATP systems. The study evaluated the impact of time and temperature on the stability and consistency of results produced by the ATP systems.*



A study of stability and consistency

Methods

To test the stability of results produced by each system, a known amount of ATP was applied on swabs and read repeatedly over two minutes to determine how much results varied. Tests were conducted at 10°C, 20°C and 35°C. System stability was measured as percent signal decay per minute.

Interpretation of results

Desired results will be both stable and consistent. In Figure 1, an ATP system that produces stable results over time at different temperatures will show a nearly horizontal line at each of three temperatures. In the targets, an ATP system that provides consistency will have results grouped closely on the target while stability in ATP system will cause the results to hit the center of the bullseye. In Table 1, a signal decay of less than 10% per minute was considered to demonstrate stable and consistent results.

Results

As shown in Table 1:

- ► The 3M[™] Clean-Trace[™] Hygiene Monitoring System was the only ATP system that produced stable and consistent results at all times and temperatures.
- Three ATP testing systems produced results that were unstable and inconsistent at all temperatures:
- Hygiena EnSure SuperSnap
- Neogen Accupoint Advanced Access
 Neogen Accupoint Advanced Surface
- Five systems produced unstable results, with inconsistencies at some temperatures used in the study:
- Biocontrol MVP ICON Surface Sampling Device
- Charm NovaLUM FieldSwab Plus
- Charm NovaLUM PocketSwab Plus
- Hygiena EnSure UltraSnap
- Kikkoman PD-30 LuciPac
- Four systems had signal decay rates as large as 97% per minute at some of the temperatures tested.
- Charm NovaLUM FieldSwab Plus
- Charm NovaLUM PocketSwab Plus
- Hygiena EnSure UltraSnap
- Neogen Accupoint Advanced Surface

Definitions of stability and consistency



An ATP hygiene monitoring system should be able to provide stable results over time and at different temperatures.

Table 1: Percentage signal decay per minute

Hygiene Monitoring ATP Test System	Temperature variable					
	10°C		20°C		35°C	
Time (minutes)		2		2	1	2
3M [™] Clean-Trace [™] Hygiene Monitoring & Management System	+3.56%	+5.13%	-0.40%	-1.93%	-6.02%	-8.66%
BioControl LIGHTNING MVP ICON [™] System	+19.73%	+18.23%	+5.57%	-11.68%	-31.41%	-52.17%
Charm NovaLUM FieldSwab®	-4.84%	-11.19%	-12.18%	-22.22%	-96.55%	-99.43%
Charm NovaLUM PocketSwab® Plus	+6.12%	+3.30%	-9.20%	-18.11%	-100.00%	-100.00%
Hygiena Ensure SuperSnap [™]	-55.41%	-65.84%	-53.62%	-76.08%	-74.28%	-92.50%
Hygiena Ensure [™] UltraSnap [™]	+97.04%	+73.96%	+3.60%	-19.41%	-27.50%	-45.24%
Kikkoman® Lumitester PD-30	+3.85%	+4.57%	+3.42%	+1.18%	-9.75%	-14.33%
Neogen AccuPoint Advanced Access	+33.85%	-52.31%	-51.34%	-89.53%	-83.49%	-92.97%
Neogen AccuPoint Advanced Surface	-98.18%	-100.00%	-71.65%	-93.25%	-100.00%	-100.00%

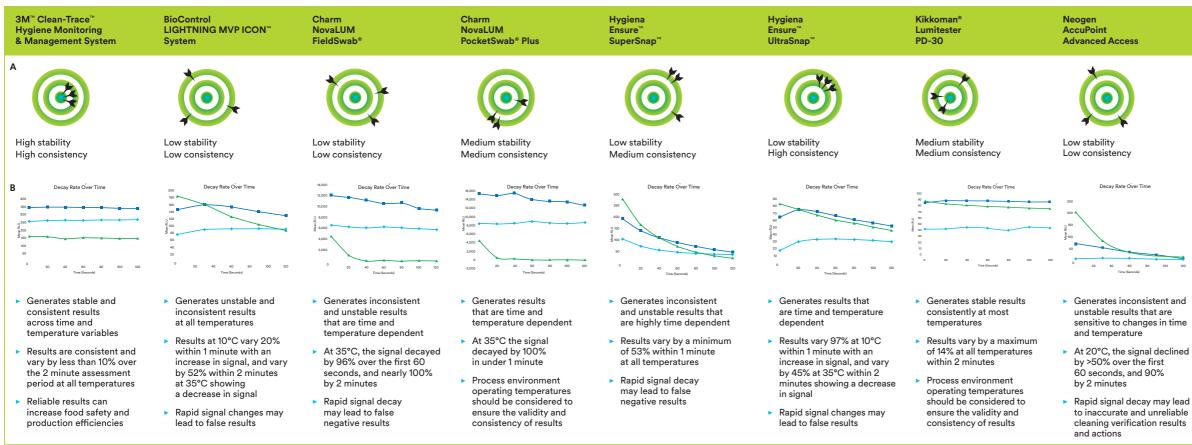


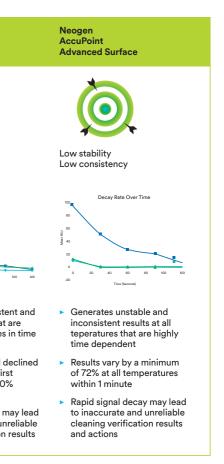
Figure 1. Interpretation of results

A: Stability/consistency High – results are stable and consistent in all conditions Medium – results are stable and consistent in half or more conditions but not all Low – results are stable and consistent in less than half of conditions B: Temperature 10°C 20°C 35°C



Consistency

An ATP hygiene monitoring system should be able to provide the same results for the same ATP sample consistently and repeatedly at each temperature.



Conclusions

Nine ATP test systems for the monitoring of hygiene standards were evaluated. The study demonstrated that not all ATP systems provide the same quality of results. Three ATP testing systems produced inconsistent results at all temperatures. Five systems produced unstable results, with inconsistencies at some temperatures used in the study. Four systems had signal decay rates as large as 97% per minute at some of the temperatures tested. The only system that produced stable and consistent results across time and temperature was the 3M Clean-Trace Hygiene Monitoring and Management System.

In their report, the Zero2Five scientists stated "It is paramount that the hygiene monitoring system provides reliable results. This will provide the manufacturing and hygiene teams with insight and information to manage the hygiene processes and practices within the organization effectively." They also warned that "interpretation of inaccurate data may impact food safety and have a significant commercial impact on the business."

The ATP system you rely upon must produce results that are both stable and consistent so you can confidently make the high-risk decision to start food manufacturing and proactively manage risk in your operation.

For a more detailed look at this study, please request the 3M white-paper 'Evaluation of Nine Surface ATP Detection Systems for Hygiene Monitoring'.





For more information, please visit www.3M.com/foodsafety

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